



SCREW MACHINE PRODUCTS, INC.

Facilities List

Included in our 16,000 square foot facility is the following:

Production

100+Swiss Automatics consisting of:

Tornos	M4	Capacity = .157" stock diameter
Tornos	M7	Capacity = .275" stock diameter
Bechler	AR10	Capacity = .390" stock diameter
Tornos	R125	Capacity = .500" stock diameter
Strohm	M125	Capacity = .500" stock diameter
Strohm	M205	Capacity = .750" stock diameter
Tornos	M20	Capacity = .750" stock diameter

Attachments support single cycle operations.

Secondary

We have equipment to support the following operations:

Milling	Drilling	Tapping
Threading	Knurling	Slotting
Boring	Annealing	Grinding
Chamfering	Deburring	Reaming

Quality Control

Our equipment includes numerous gauging devices such as mechanical, electrical, and digital:

Optical Comparitors	Profilometer	Scales
Micrometers	Calipers	Microscopes
Pin Gauges	Thread Ring Gauges	Thread Plug Gauges
Depth Gauges	Height Gauges	Gauge Set Plugs

Johansen and Starrett (certified) test standard gauge blocks for calibration.

Cleaning and Finishing

Our equipment includes equipment of our own design and build including:

Parts and Cleaning Tanks	L&R Watch Cleaning Machines
Vibratory Deburring Machines	12 Station Variable Speed Tumbler
Centrifugal Parts Dryers	Parts Shakers
Part and Chip Separators	

Machine and Model Shop

In addition to Cam Cutting and Shaping Equipment we have support for the following:

Milling Machine	Surface Grinder (dry)	Surface Grinder (wet)
Jeweler's Lathes	Machinists Lathes	10" Floor Model Lathe
Band Saws	Grinders	Arbor Presses
Jig Grinder	Punch Grinders	Toolmakers' Micrometer